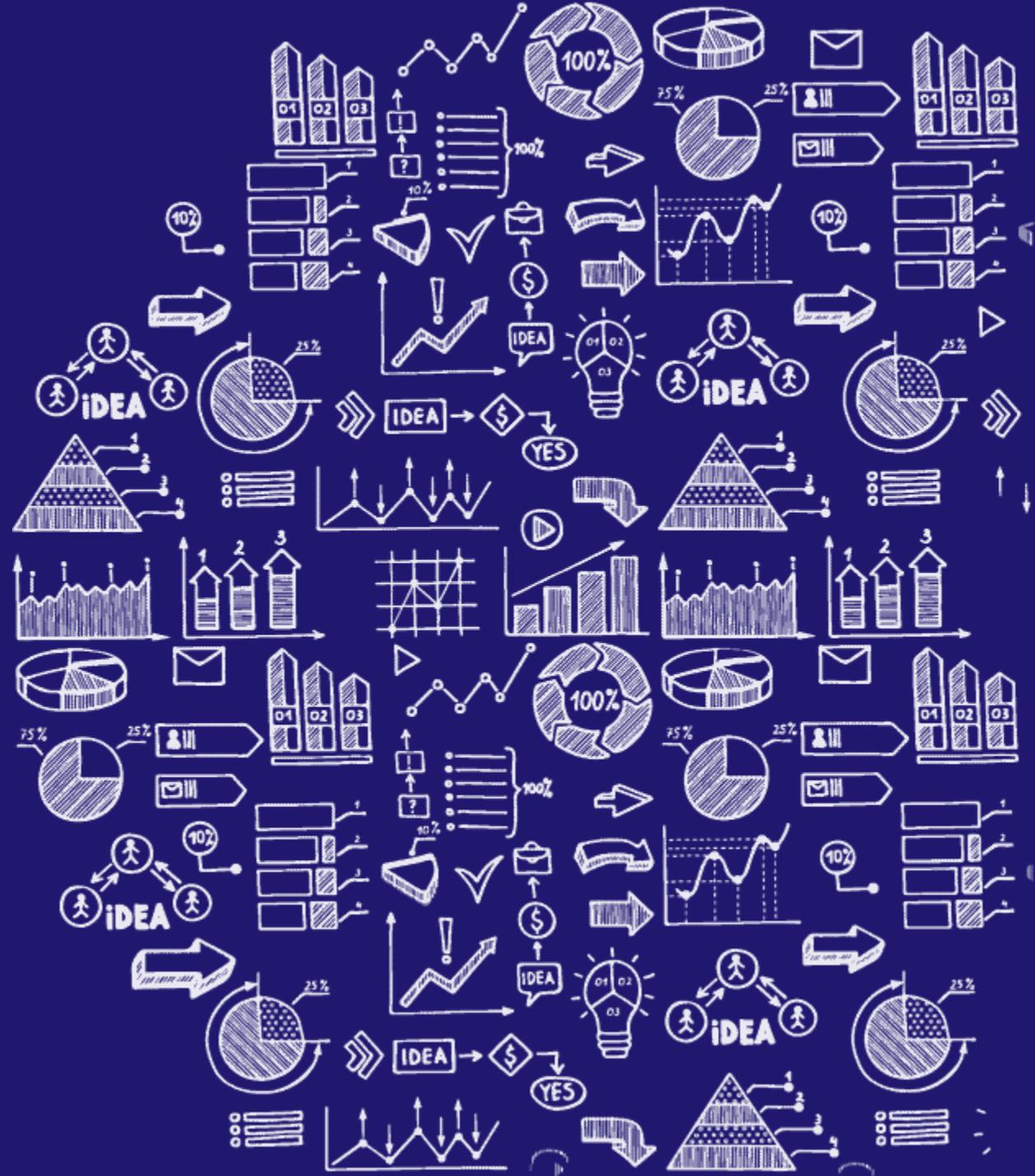


Visualization consolidated deck

Supply chain visibility



A global beverage manufacturing firm reduced manufacturing cost 2.5% leveraging analytics

Our client business objective was to **improve the yield quantity of the Drug product** manufacturing
Three months of historical data were available

Gramener used Exploratory Data Analysis to understand various patterns
But since the key question was which operational and material parameters are important, we applied classification and regression models for rules and variable importance

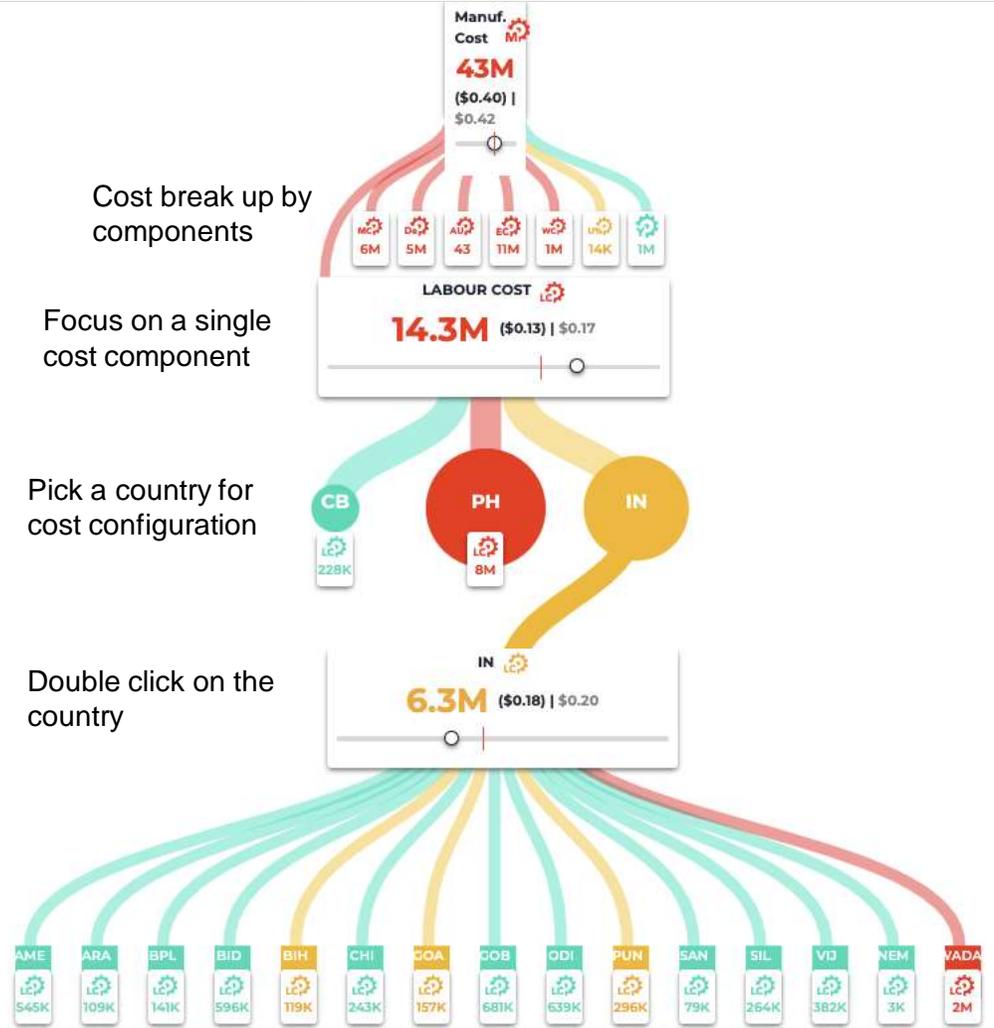
Client has better visibility on which parameters are driving the yield of the product
This enabled them to target for their 'Golden' batch to achieve output of 117 kg against 114 kg per year previously

2.5%

Manufacturing cost reduction



Regression analysis is performed on cost components to understand inter dependencies.
E.g; How energy cost would change when labor cost is reduced by 20%



Cost Command Center

A leading retailer improves supply chain visibility and reduces bottlenecks

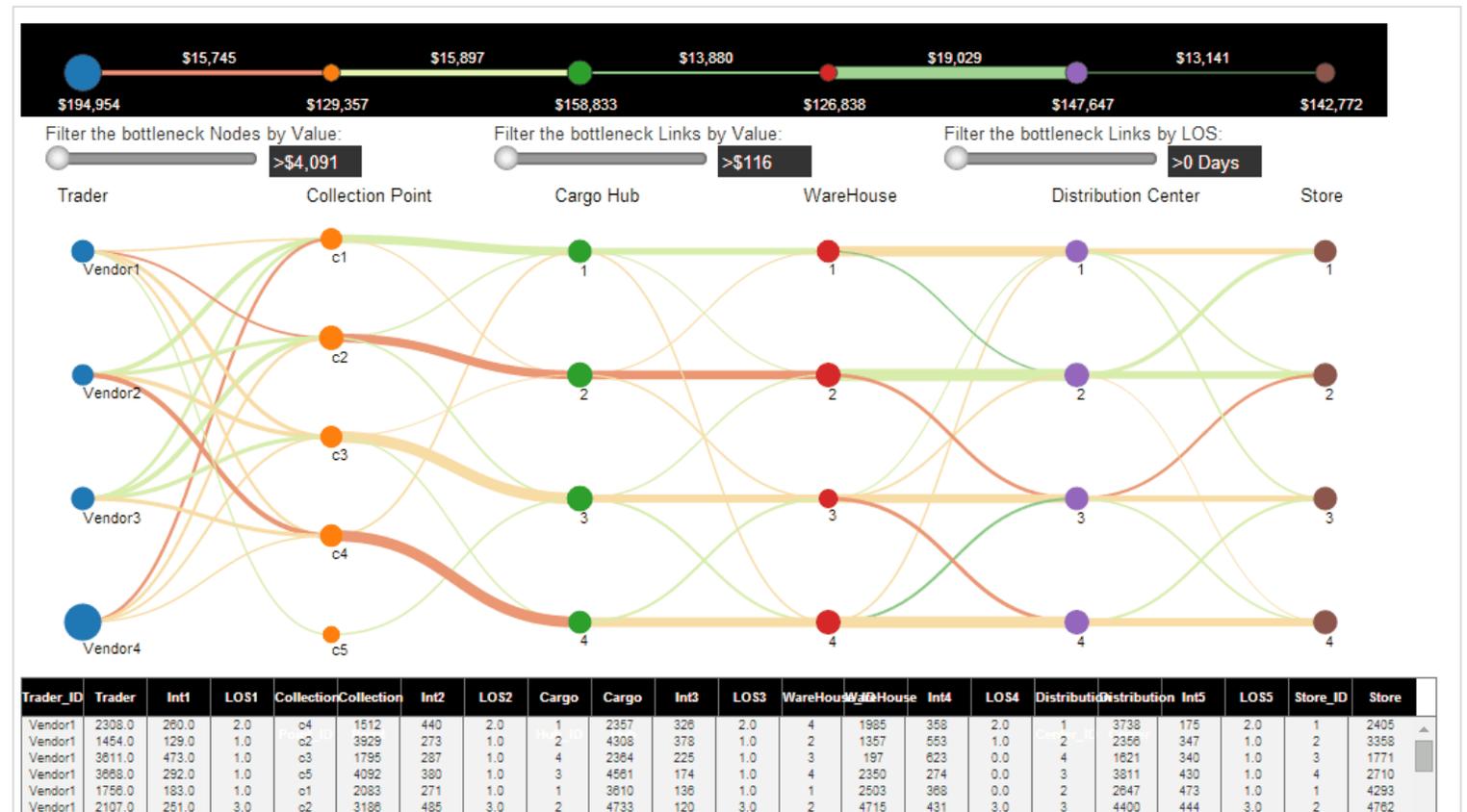
A leading retailer wanted to identify operational bottlenecks in transportation of products from manufacturers / suppliers (vendor partners) to DCs / warehouses all the way to the stores covering the entire supply chain network.

Several parameters like Transit Value (COGS), Product Type and Transit Time were analyzed to identify potential paths leading to high costs in the supply chain network. Gramener also deployed interactive controls for aided visual exploration of supply chain hotspots.

The visualization clearly identified the bottleneck along one strand of the supply chain, on which shipments were delayed by more than 200% of the normal shipment duration.

A real-time visualization for transfer of goods from vendor to warehouse to store

Route to be addressed immediately ● Low volume ● High volume Bottleneck Smooth flow



~50%

Reduction in stock over risk



A global Airline reduces delay in cargo delivery

A global airline wanted to identify the factors driving delay in cargo delivery. Specifically, the time from when the flight lands to when the cargo reaches the warehouse is the bottleneck. This needed to be optimized.

Gramener built a model that identified the drivers of delay and created a what-if model that showed the impact of changing the underlying drivers.

The number of trained staff and number of forklifts (among others) emerged as the biggest drivers. Visualizing the impact of changing staffing levels and forklifts, airports re-structured their budgets and met all SLAs.

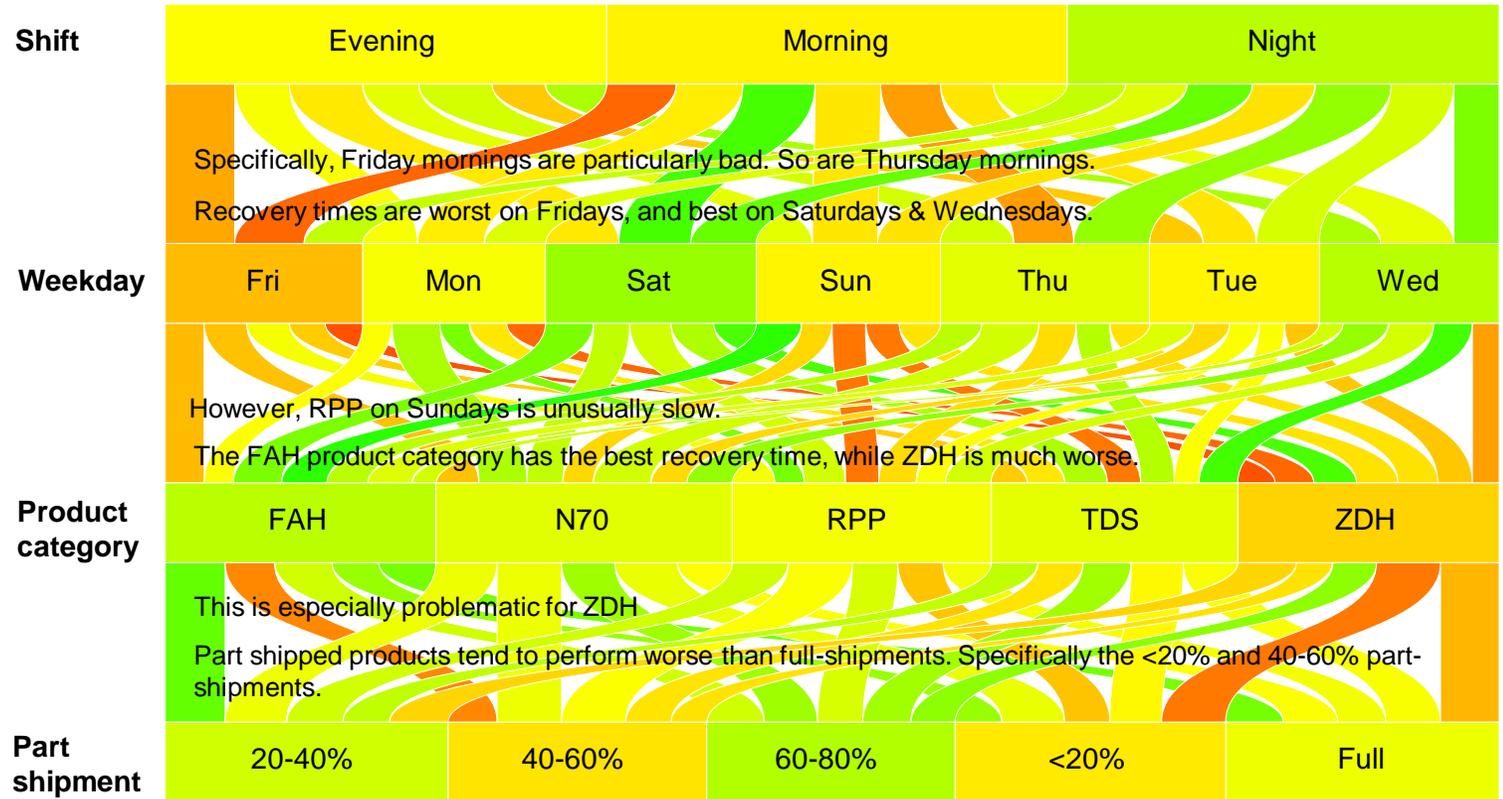
\$ 180k

Budget savings with automation

70%

Net SLA achievement

Recovery times are neutral during the evening and morning shifts (mornings are slightly worse), night times are the best.



Supply Chain Simulator

Gramener
Insights as Stories

Thank You

